

Application note regarding the use of this product with Kenda Farben adhesives:

DESMODUR RFE

● *SUMMARY*

ACTIVATOR FOR SOLVENT BASE ADHESIVES

● *DESCRIPTION*

DESMODUR RFE is an activator for two-component adhesives. It is a polyisocyanate which, blended with the adhesive at room temperature, reacts with natural and synthetic rubber, polyhydroxylic compounds.

The use of **DESMODUR RFE** increases the resistance to external agents, solvents and the cementing power to hard supports.

Orange brown-yellowish liquid. Colour changes do not compromise this product quality.

N.B.: **DESMODUR RFE** is a highly reactive product, avoid contacts with eyes and hands. In case of contacts flush immediately the parts.

● *CHARACTERISTICS*

- Polyisocyanate solution
- orange brown-yellowish liquid

● *APPLICATION*

- In order to reactivate the adhesive add 5% by weight of **DESMODUR RFE** and stir it well
- pot life of the adhesive after mixing with **DESMODUR RFE** is about 4 hours (you should use it within this period), over this time the adhesive becomes always more sticky and hard to be processed, until it becomes an irreversible gel

● *COLOURS*

● *SOLVENTS*

DESMODUR RFE is soluble in the following solvents:
ethyl-acetate, acetone, methyl-ethyl-ketone, toluene

● *PACKING*

Bottle of Kg. 0,750 - carton of n. 20 bottles

● *STORAGE*

Shelf life: about 1 year if stored in well closed aluminium original packing. Keep from freezing and extreme heat. **DESMODUR RFE** is supersensitive to the humidity, so keep it in well closed aluminium packings.

When you have to take small quantities use containers of suitable dimensions as even the humidity absorbed during the travelling can start the reaction with isocyanates.