



PRIMER EVA UV

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- **SUMMARY** **COLOURLESS PRIMER FOR EVA SOLES FOR RETICULATION PROCESS BY UV IRRADIATION**
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- **CHARACTERISTICS**
 - Colour colourless - light yellow
 - Specific weight at 20°C 0,900 +/- 0,01
 - Easily flammable
 - **APPLICATION**
 - It is necessary to use a UV irradiation machine with mercury lamps with power equal or higher than 120W
 - apply **PRIMER EVA UV** by brush or by spraying-gun and after 3-5 minutes proceed with the irradiation
 - adjust the machine in order to obtain a radiation power between 900 and 1300 millijaule (09-1.3J/cm²) depending on EVA type
 - prepare the soles, apply final PU adhesive + 5% of DESMODUR RC, then after solvents evaporation, reactivate and couple with an uniform pressure
 - final bonding after 48 hours
 - **COLOURS**
 - **SOLVENTS**
 - **PACKING** Basket of Kg. 9 G.W. - carton of n. 2 baskets
 - **STORAGE** Shelf life: about 24 months if stored in well closed original packings in a dry and airy place.
Keep from freezing and extreme heat.

This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

12-04-2018 RM/pm