



● *SUMMARY*

HIGH THERMIC RESISTANCE AND FAST GLUING, MONOCOMPONENT, POLYURETHANE ADHESIVE. SUITABLE FOR CEMENTING SKIN, LEATHER, SBR RUBBERS - TPR - PU - PVC - ABS - PA ETC

● *CHARACTERISTICS*

| | |
|---|---|
| - Adhesive | monocomponent |
| - Colour | translucid white |
| - Viscosity at 20°C | 2000 cps |
| - Open time | / |
| - Specific weight at 20°C | 0,86 +/- 0,01 |
| - Reactivation temperature (°C) | 70 - 80 |
| - Solvents content according to current law regulations | |
| - Flammable | |
| - Chemical name | polyurethane solution in organic solvents |

● *MATERIALS*

* **POLYURETHANE SOLES**

Rough uniformly the sole and apply **SAR 306**.

The roughing is fundamental as it assures that from the soles are removed possible impurities due to the ageing or to the presence of release agent.

* **PVC SOLES**

Wash the sole with a cloth soaked in **SOLVENTE 31714** or **SOLVENTE LB-20** (without POLVERE LB-20), wait for 5 minutes and apply **SAR 306**.

* **TR RUBBER SOLES**

Apply **BAGNO LB-20** (SOLVENTE LB-20 + POLVERE LB-20) and wait for at least 20 minutes. It is important the brush has no metallic parts that can react with BAGNO LB-20, then apply **SAR 306**.

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* **TUNITH SOLES (NEOLITE)**

Uniformly rough. Apply **BAGNO LB-20** (as TR sole), wait for 20 minutes, then apply **SAR 306**.

* **SBR RUBBER SOLES**

Rough the sole. Apply **BAGNO LB-20** and wait for at least 2 hours; then apply **SAR 306**.

● *APPLICATION*

- Apply the adhesive onto duly prepared surfaces
- let it dry for 15 - 20 minutes at room temperature
- then reactivate at 70 - 80°C
- and immediately couple and press at 4 - 6 Kg./cm² for 10 seconds
- after 24 hours you'll get the final adhesion
- an addition of 3 - 5% of hardener **DESMODUR RC** improves the adhesion to all materials, especially recommended for difficult supports such as SBR - TPR - PVC - PU - PA - ABS rubbers, greased leathers, HYTREL, etc.
- after having added the **DESMODUR RC** we recommend to reactivate – within approx. an hour from its application - the adhesive blend applied onto the involved support
- blend shelf-life (adhesive plus hardener **DESMODUR RC 33105**): over 4 hours

Notes: it is suggested to use the adhesive at temperatures not lower than 18°; in case the material is stocked in cold ambients, recondition before using



QUALITY MANAGEMENT
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TECHNICAL DATA SHEET

Series

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SAR 306

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- *SOLVENTS* Use **SOLVENTE 31714** for thinnings
 - *PACKING* Tin of Kg. 15 net weight
 - *STORAGE* Shelf life: about 24 months if stored in well closed original packings in a dry and airy place. Keep from freezing and extreme heat.
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This information is to the best of our knowledge true and accurate. However, all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control.

18-05-2015 RM/pm